



# PORTLAND STONE WARE CO.



Superior Clay Corporation produces and designs components for masonry fireplaces in a complete range of styles and sizes, with a passionate attention to detail. Superior Clay manufactures quality handcrafted clay products used in custom fireplaces, wood-fired ovens and other ornamental, architectural products.

## Brick Ovens

Great entertainment feature for backyard spaces.

Portland Stone Ware proudly distributes Superior Clay Brick Ovens. Brick masonry ovens have been built in American homes since the first colonists landed on American soil. Now authentic brick masonry ovens can be built in any home or backyard. Bake fresh, hot wood-fired pizza and bread right at home. Superior Clay has developed components and a set of plans and instructions for the construction of these traditional ovens. The exterior of the oven can be finished with a variety of masonry materials including brick, stone, stucco, or tile.

### Sizes



18"



24"



36"



48"

# Rumford Fireplaces

Tall and elegant...the fireplace that keeps you warm.

Rumford fireplaces are shallow to reflect more heat, and they have streamlined throats to eliminate turbulence and carry away the smoke with little loss of heated room air.

The beauty of masonry is in the infinite choices of decorating the fireplace and chimney. As with any fireplace, Rumfords can be decorated with any method and material that meets building codes. Deep surrounds block some radiant heat, and the surround should never drop below the leading edge of the throat. No matter how you decorate, you will still have an efficient heating fireplace. 24" and 30" are ideal for dens, bedrooms of less than 200 square feet and conversions of Victorian coal or gas burning fireplaces. 36" and 42" Rumfords are suited to living rooms, dining rooms, and family rooms of 200 to 400 square feet. Rumfords are for use in large rooms with tall ceilings, or as Rumford would say "Great Halls." Fireplaces larger than 48" are often used in lobbies and lodges with large open spaces.

## Essential Components



Cast Iron Gasket Damper



Smoke Chamber



Throat

## Components Chart

Fireplace Size	Rumford Throats	Smoke Chamber	Damper
24" wide	1 - 24"	1 - 8.5 x 13	1 - 5.5 x 18 Flat
30" wide	1 - 30"	1 - 13 x 13	1 - 9 x 24 Flat
36" wide	1 - 36"	1 - 13 x 13	1 - 9 x 24 Flat
42" wide	1 - 42"	1 - 13 x 18	1 - 9 x 30 Flat
48" wide	1 - 48"	1 - 16 x 20	1 - 9 x 30 Flat

# Superior Clay Accessories

## Chimney Pots



Embellish any chimney with over 45 craftsman style caps to choose from.

## Herringbone Firebox



These 3 piece pre-fabricated panels are installed by the mason during construction of the fireplace to create a beautiful focal point to any room.



High-temperature resistant refractory mortar products that have been time-tested in hundreds of thousands of installations.

Please visit [portlandstoneware.com](http://portlandstoneware.com) or [superiorclay.com](http://superiorclay.com) for further details on Superior Clay products.

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